

28

DART AEROSPACE LTD	Work Order:	21142
Description: Spacepod Hardware Kit	Part Number:	K10018
Dwg: D2174-041 Rev. D	Qty:	2 Kits
Ref: K10018		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	KJ	04.06.18	2																																												
2	GA	Assemble (2) D2174-041 as per Dwg D2174-041 Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-1</td> <td>Web</td> <td></td> </tr> <tr> <td>2</td> <td>D2175-1</td> <td>Angle</td> <td></td> </tr> <tr> <td>2</td> <td>D2175-2</td> <td>Angle</td> <td></td> </tr> <tr> <td>46</td> <td>MS20470AD4-6</td> <td>Rivet</td> <td></td> </tr> </tbody> </table> Identify as D2174-041	Qty	Part Number	Description	Batch	2	D2174-1	Web		2	D2175-1	Angle		2	D2175-2	Angle		46	MS20470AD4-6	Rivet																												
Qty	Part Number	Description	Batch																																														
2	D2174-1	Web																																															
2	D2175-1	Angle																																															
2	D2175-2	Angle																																															
46	MS20470AD4-6	Rivet																																															
3	QC5	Inspect work to Step 2		N/A	u																																												
4	FP	Powder Coat White (Ref: 4.3.5.1) as per QSI 005 4.3																																															
5	QC3	Inspect Powder Coat																																															
6	KP	Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-041</td> <td>Web Assembly</td> <td>321035</td> </tr> <tr> <td>1</td> <td>D2985</td> <td>Decal</td> <td>814160</td> </tr> <tr> <td>16</td> <td>AK57-1032-130</td> <td>Insert</td> <td>M14240</td> </tr> <tr> <td>8</td> <td>AN3-3A</td> <td>Bolt</td> <td>M14149</td> </tr> <tr> <td>8</td> <td>AN3H4A</td> <td>Bolt (or AN3H4)</td> <td>M14149</td> </tr> <tr> <td>36</td> <td>AN525-10R7</td> <td>Screw</td> <td>M14940 / M14603</td> </tr> <tr> <td>8</td> <td>AN960JD10</td> <td>Washer</td> <td>M14318 / M14866</td> </tr> <tr> <td>16</td> <td>AN960JD10L</td> <td>Washer</td> <td>M14312</td> </tr> <tr> <td>16</td> <td>MS21042L3</td> <td>Nut (or -3)</td> <td>M14478</td> </tr> <tr> <td>8</td> <td>MS24694S67</td> <td>Screw</td> <td>M19750</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	321035	1	D2985	Decal	814160	16	AK57-1032-130	Insert	M14240	8	AN3-3A	Bolt	M14149	8	AN3H4A	Bolt (or AN3H4)	M14149	36	AN525-10R7	Screw	M14940 / M14603	8	AN960JD10	Washer	M14318 / M14866	16	AN960JD10L	Washer	M14312	16	MS21042L3	Nut (or -3)	M14478	8	MS24694S67	Screw	M19750			
Qty	Part Number	Description	Batch																																														
2	D2174-041	Web Assembly	321035																																														
1	D2985	Decal	814160																																														
16	AK57-1032-130	Insert	M14240																																														
8	AN3-3A	Bolt	M14149																																														
8	AN3H4A	Bolt (or AN3H4)	M14149																																														
36	AN525-10R7	Screw	M14940 / M14603																																														
8	AN960JD10	Washer	M14318 / M14866																																														
16	AN960JD10L	Washer	M14312																																														
16	MS21042L3	Nut (or -3)	M14478																																														
8	MS24694S67	Screw	M19750																																														
7	QC4	Inspect Kit 100% for Completeness on the W/O	U	04/07/16	2																																												
8	ST	Identify and Stock	U	04.07.16	2																																												
9	AC	Cost / part: 48.73	540	04.07.28	2																																												
10	DC	Close W/O 49.58 Inspect Level 21	KJ	04.08.10	2																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	

RELEASED

04.06.10

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

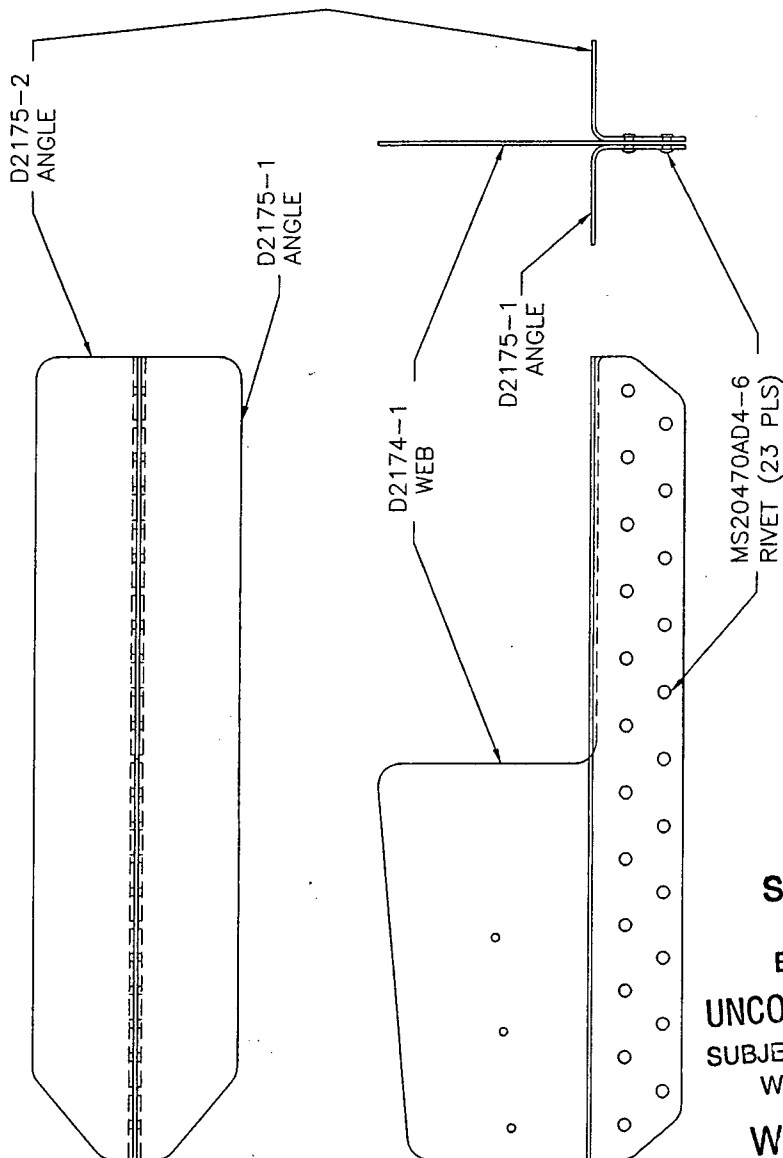
PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____



RELEASED
04.06.03

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2174-041	REV. D SHEET 1 OF 1
DATE 04.06.03		TITLE WEB ASSEMBLY	SCALE 1:3
A	95.10.25	NEW ISSUE	
B	96.01.18	RE-DRAWN	
C	00.09.11	UPDATE FINISH SPEC.	
D	04.06.03	RE-DESIGN	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21142

NOTES:
1) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 1995 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 18, 2004
10:44 am

Work Order No	: 0021142	Department Code:	
Project Name	: K10018	Burden Flags	: NNNNNNN
Project For	: WK428	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: K10018	Invoice Number	:
Description	: Spacepod Hardware Kit	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 2	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 06-18-04	Actual Margin	: 0.000%
Est Finish Date	: 07-04-04		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00